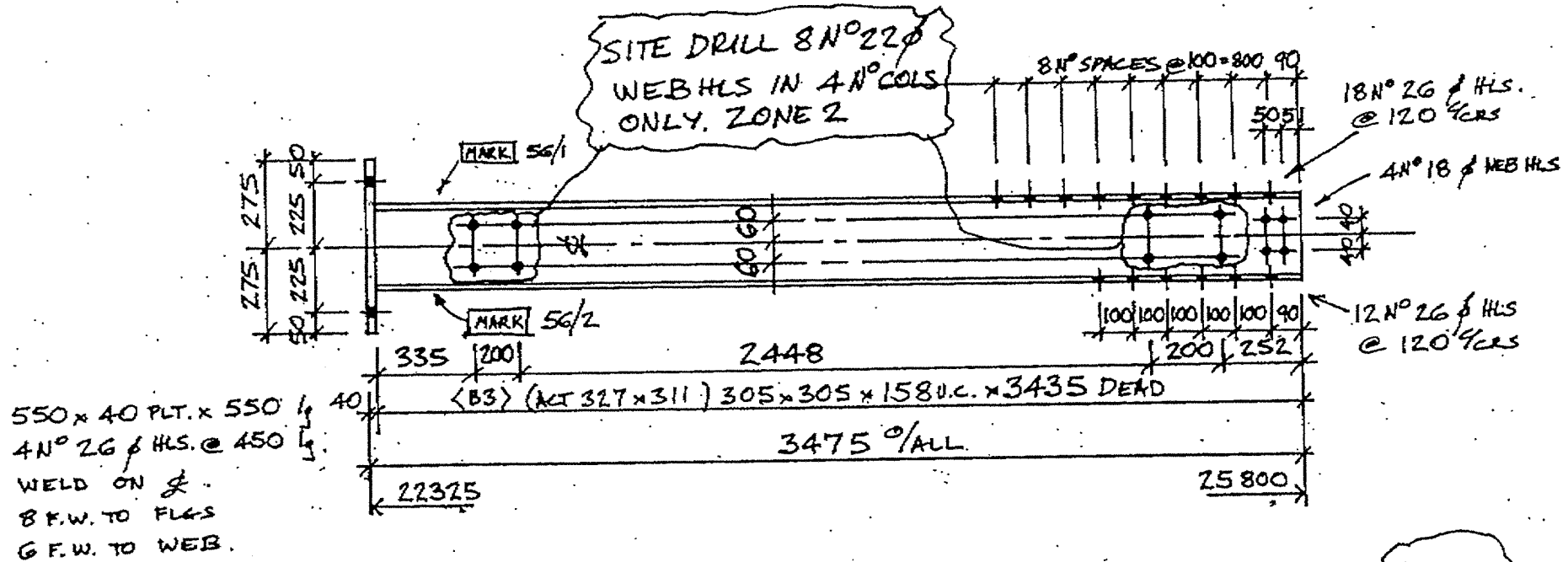


ALL SHS, RHS & CHS SECTIONS ARE GRADE  
S355JR UNLESS NOTED OTHERWISE.

ANY/ALL SITE WELDING TO L.COOPER STEEL STRUCTURE  
MUST BE DONE USING LOW HYDROGEN WELDING RODS  
(SUITABLY DRIED IN AN OVEN) OR SIMILAR



4 6 N° REQ'D. THUS. ZONES 2, 3, 4 MKD 56/1 } 2N° ZONE 2 WITH HLS HK 56/1A  
 4 6 N° ✓ THUS & NOTED 2, 3, 4 MKD 56/2 } 2N° ZONE 2 WITH HLS HK 56/2A

ADD WEB HOLES

LEONARD COOPER LIMITED



STRUCTURAL ENGINEERS  
 REGISTERED OFFICE  
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 LANC. LS10 2JR  
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 167872 LONDON  
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REVISION A.

REVISION B.

REVISION C.

REVISION D.

REVISION E.

ZONE

NO	TYPE	DATE	BY	CHK'D
1	NO	18/04/07	1	1
2	NO	18/04/07	1	1
3	NO	18/04/07	1	1
4	NO	18/04/07	1	1
5	NO	18/04/07	1	1
6	NO	18/04/07	1	1
7	NO	18/04/07	1	1
8	NO	18/04/07	1	1
9	NO	18/04/07	1	1
10	NO	18/04/07	1	1

FABRICATION TOLERANCES  
 TO BS5588 PART 2 (U.N.C.)  
 (BASED ON L.C. PROCEDURE  
 MFG-23)

SEE NOTES: (U.N.C.)  
 ALL WELDS SHD. CONT. FILLER METAL  
 ALL FITTED TO BEH 10025 SPACE RT-23  
 PAINT SHD. BLAST TO SA 2.5 (COMP)  
 C400 VS TO 80HC.

IDENTIFICATION MARKS SHD. BE PLACED ON  
 13 TOP STEEL END OF BEAMS/ANCHORS OR  
 21 COLUMN WELLS INDICATED THUS: MARK

CONTRACT: QUARMBY CONSTRUCTION  
 WAKEFIELD WATERFRONT, BLDG 20

TITLE: COLUMNS.

RELEASED FOR  
 FABRICATION/ERECTION

SIGNED:  
 DATE:

DESIGN BY: JLB  
 CHECK'D BY: JSA

DRG No: 07/18/SW1